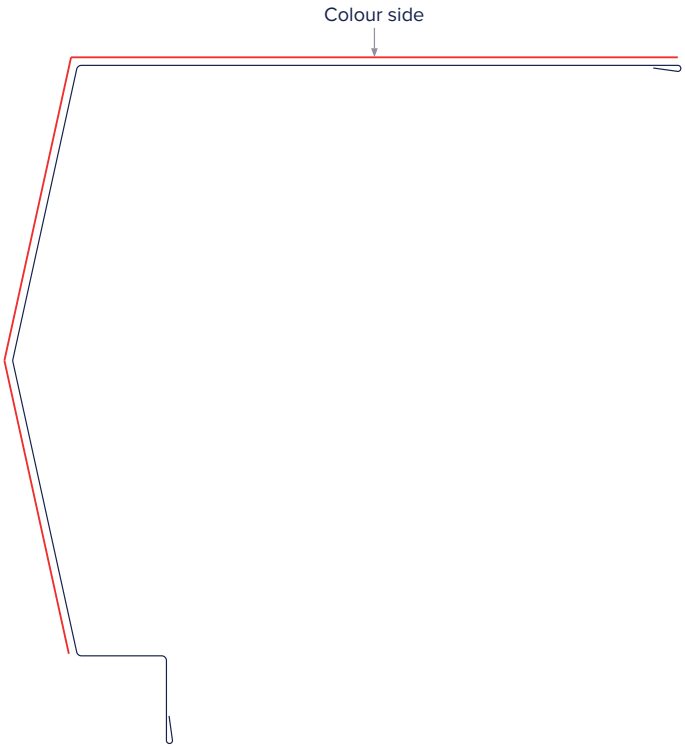
SHADOWLINE VERGE TECHNICAL DATASHEET

170 / 85 / 85 / 25 / 25 · 0.7 AND 1.5 MM

SECTION DRAWINGS

SHADOWLINE VERGE



SPECIFICATION

Product	Shadowline Verge
Section	170 / 85 / 85 / 25 / 25 mm
Fold angles	77.6°, 24.8° and 77.6°
Length	3.0 m
Thicknesses	0.7 mm and 1.5 mm
Finishes	Polyester at 0.7 mm, 25 micron nominal, on a galvanised steel substrate Leathergrain PVC Plastisol at 0.7 mm, 200 micron nominal, on a galvanised steel substrate Hot-dip galvanised steel at 0.7 mm and 1.5 mm, unpainted
Safety welt	8 mm, turned under and pressed flat, so no cut edge shows on the colour face
Inside bend radius	1.0 mm at 0.7 mm 1.5 mm at 1.5 mm
Weight per metre	0.7 mm: 2.23 kg/m
	1.5 mm: 4.78 kg/m
Fixing	22 mm stitcher screws through the crowns of the sheet, 400 mm maximum centres
Overlap	150 mm minimum where lengths join
Made by	Briarwood at Highbridge, Somerset, folded from flat steel on the flashing folder

SECTION AND GIRTH

Section	Girth (flat width)
170 / 85 / 85 / 25 / 25 mm	406 mm

Sections are drawn from the CAD at 0.7 mm steel. At 1.5 mm the legs and the 8 mm welts are the same and the inside bend radius is 1.5 mm.

Weight per metre = girth × steel thickness × 7.85 kg/m^2 per mm. Steel only; the paint is not counted.

BRIARWOOD PRODUCTS LTD
Briarwood Business Park, Commerce Way
Walrow Industrial Estate, Highbridge, Somerset, TA9 4AG
Company number 02900287

Tel: +44 (0)1934 641446
sales@briarwoodproducts.co.uk
www.briarwoodproducts.co.uk
VAT registered number 634 4360 51